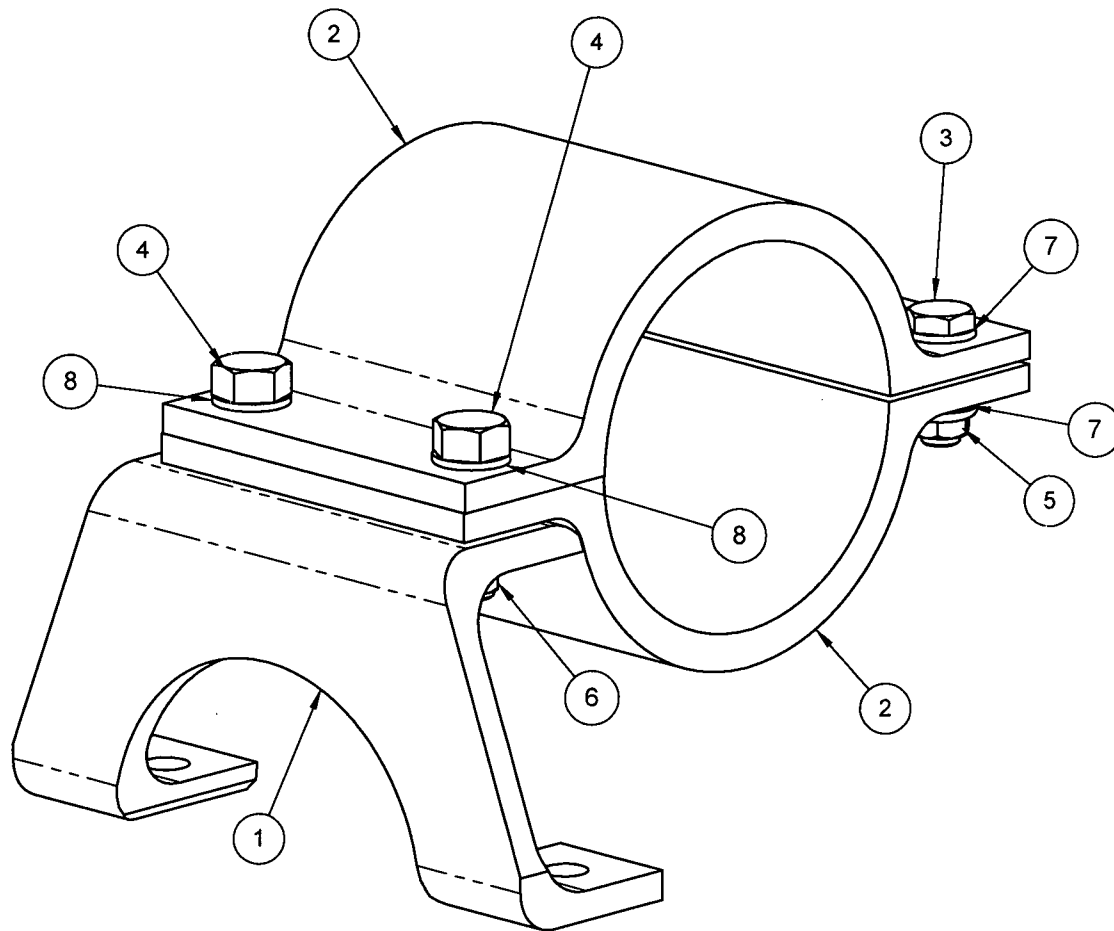


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	1	D3902-1	BRACKET
2	2	D3902-3	CLAMP
3	2	AN5-7A	BOLT
4	2	AN6-11A	BOLT
5	2	MS21042-5	NUT
6	2	MS21042-6	NUT
7	4	NAS1149F0563P	WASHER
8	4	NAS1149F0663P	WASHER

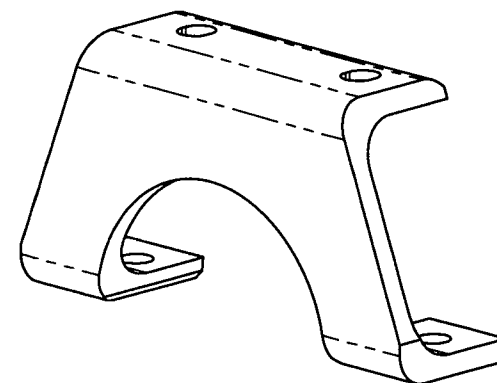
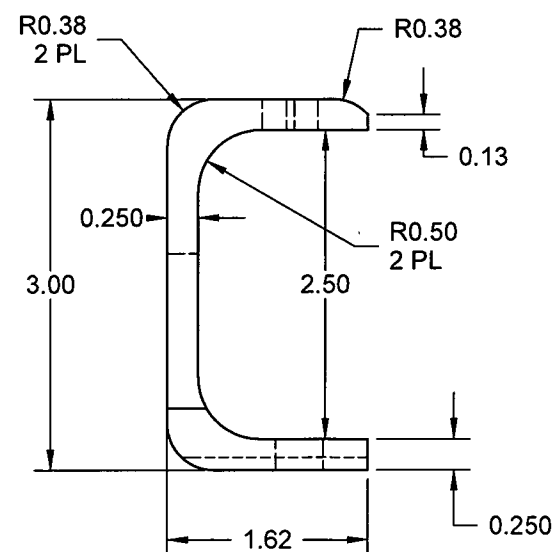
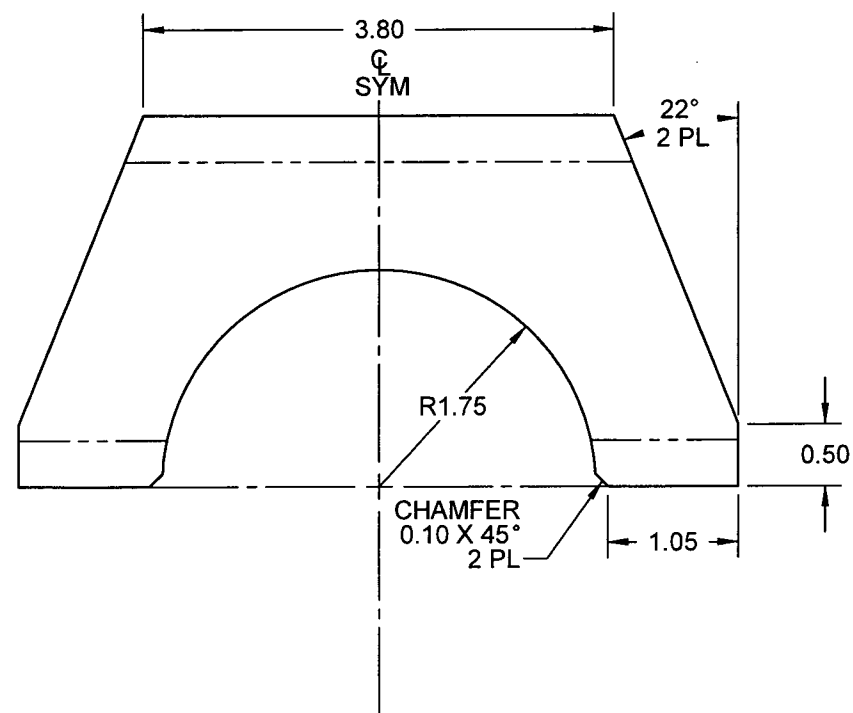
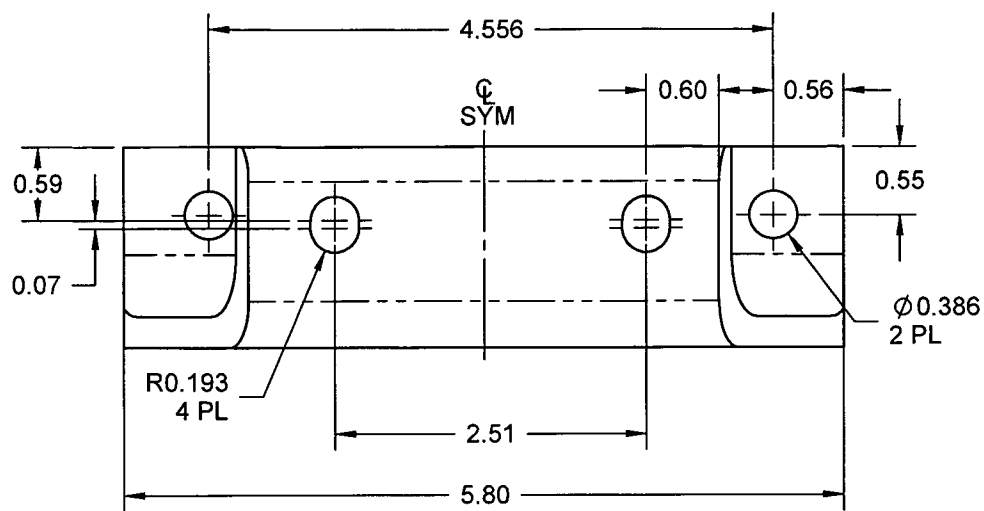


D3902-041 CLAMP ASSEMBLY

RELEASED
-05-14 2009

NOTES:
1) MATERIAL: N/A
2) FINISH: PAINT TO CUSTOMER SPECIFICATIONS
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N D3902-041 USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 2.24 lbs

A	NEW ISSUE	BY	09.02.23
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	D3902	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.	N/A	HF ANTENNA MOUNT	NTS
DATE	09.02.23	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3902-1 BRACKET

RELEASED
-05-14 2009

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) RECTANGULAR TUBING (3.0 X 1.75 X 0.25) PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART SPEC. M6061T6TR3.0X1.75X025)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.45 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	D3902	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.	N/A	HF ANTENNA MOUNT	NTS
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